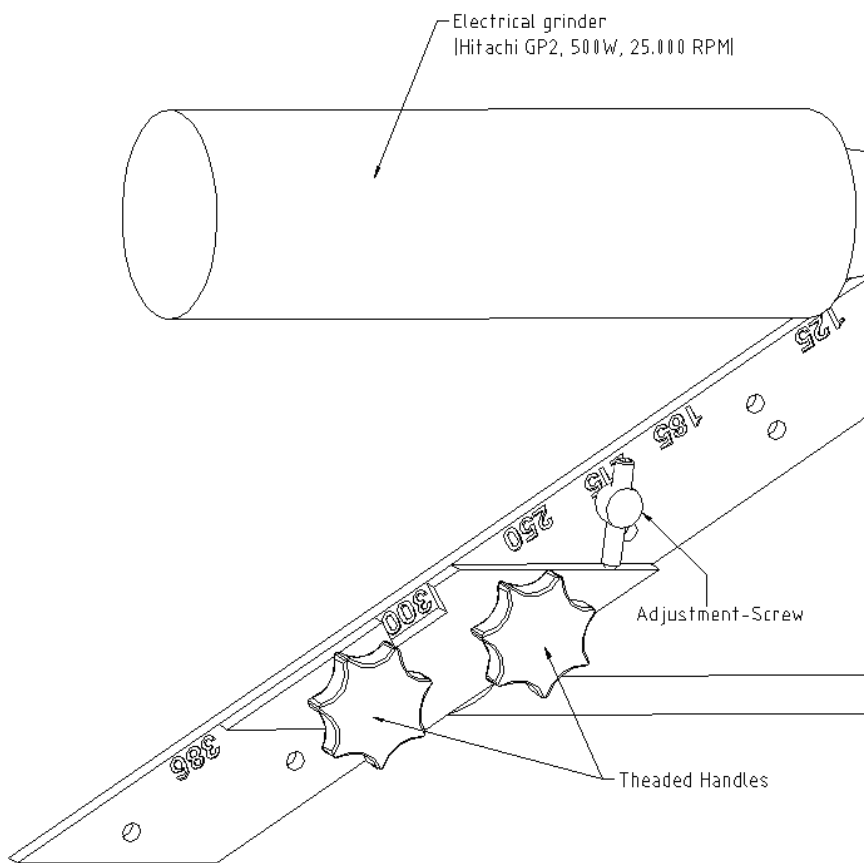
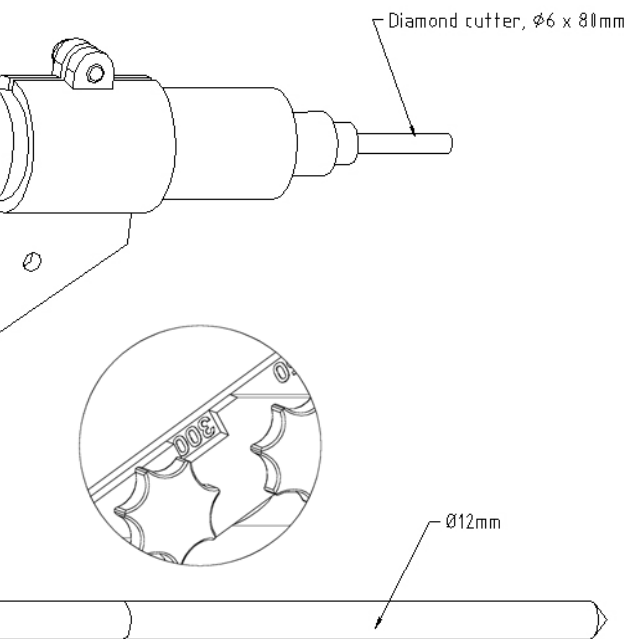


User manual

Sidepower Tunnel Cut-out Tool

Art. No. 6 8870 / 6 8871



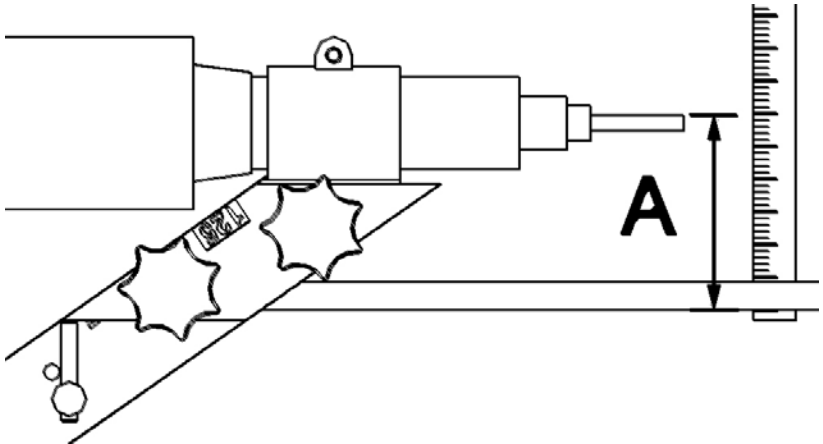


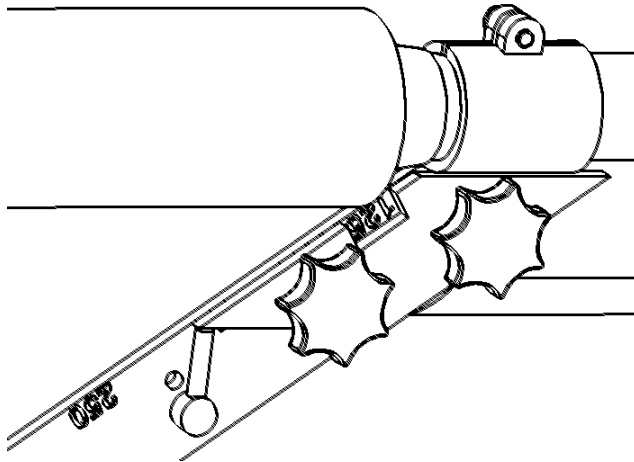
Tunnel Cut-out tool adjusted for 300mm tunnel diameter

- Assemble the cut-out tool, and adjust it to the right tunnel diameter. After finger-tightening the two threaded handles, tighten the adjustment-screw to get the right A-distance.

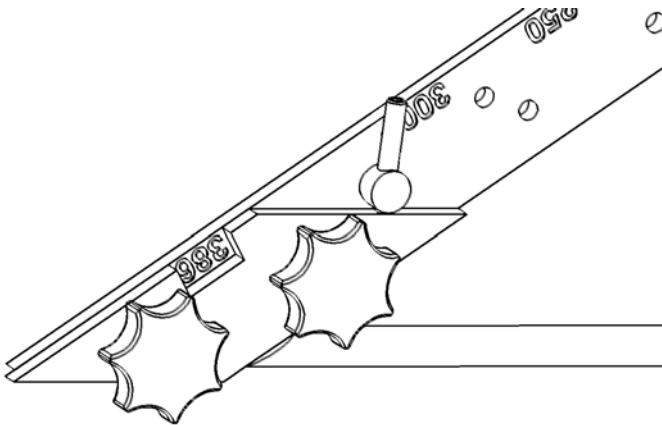
Thruster	Position at Cut-Out Tool	Distance A
SE30, SE40	125mm	Min. 74mm or 2-15/16"
SE60, SE80, SE100, SH100	185mm	Min. 105mm or 4-1/8"
SE120, SE150, SH160	215mm	Min. 120.5mm or 4-3/4"
SE130, SE170, SE210, SH240	250mm	Min. 140mm or 5-1/2"
SE240, SE285, SH300	300mm	Min. 167mm or 6-9/16"
SH550	386mm	Min. 213mm or 8-3/8"

Use the table for selection of position and adjustment of the cut-out tool.





Adjustment-screw at Ø125mm tunnel



Adjustment-screw at Ø386mm tunnel

- Insert the cut-out tool through both $\varnothing 12\text{mm}$ holes.



- Start the grinder and mark the cutting path by firmly rotating the cut-out tool. **Be careful to avoid flexing the rod.** Use eye- and earprotection. Cut out the hole for the tunnel. NB! Leave 3 small spots to maintain the bearing until you have cut out the hole on the opposite side of the boat.

