

Coating System For **SLEIPNER THRUSTERS**

Bronze Thruster Unit and Aluminum Thruster Tube (if applicable)

Remove all grease and other contamination by wiping down with Interlux #355 Solvent

Sand both thruster unit and aluminum tube with medium to coarse grit emery paper to bright metal, to remove all oxidation and create an anchor pattern for subsequent coats of paint.

Apply one thin coat of Interlux Viny-Lux Primewash #353/354 that has been thinned 25% with Interlux #355 Solvent. Allow to dry for one hour but no more than 24 hours before application of Interlux Interprotect 2000/2001.

Apply 4 to 5 "heavy coats" of Interlux Interprotect 2000/2001 to both thruster unit and aluminum tube to achieve a minimum of 10 mils dry film thickness. Care should be taken to stripe all edges (apply extra paint to sharp edges). Follow dry times on label to re-coat.

Apply 2- 3 coats of Interlux TriLux 33 as soon as final coat of Interprotect is "thumbprint tacky". Follow dry times on label to recoat Trilux 33 .

Nylon Composite Propeller and Fiberglass Thruster Tube (if Applicable)

Remove all mold release wax and other contamination by wiping down both nylon composite propeller and fiberglass thruster tube (if applicable) with Interlux #202 Solvent Wash using the two wipe method.

Sand both units with 80 grit paper to create an anchor pattern for subsequent coats of paint.

Apply 1 heavy coats of Interlux Interprotect 2000/2001 to both the propeller and fiberglass tube.

Apply 2-3 coats of Interlux TriLux 33 as soon as final coat of Interprotect is "thumbprint tacky". Follow dry times on label to recoat Trilux 33.

Note: Coatings should not be applied to zinc anode mounting surfaces or prop shaft.

Note: When fairing the thruster unit into a fiberglass hull. 1st sand fiberglass with 60 grit paper, wipe down and apply Interlux #YAV867 Interfill Epoxy Filler or #YAV135 Watertite . Sand fairing compound to fair in tube and apply a minimum of 10 mils dry film thickness (4 to 5 coats) of Interlux 2000/2001. Coat antifoulant when the last coat of Interprotect is thumb print tacky using the same antifoulant as on the rest of the hull.

Note: Contact INTERLUX YACHT FINISHES for fairing recommendation to fair aluminum thruster tube into aluminum vessels at 1-800-468-7589.