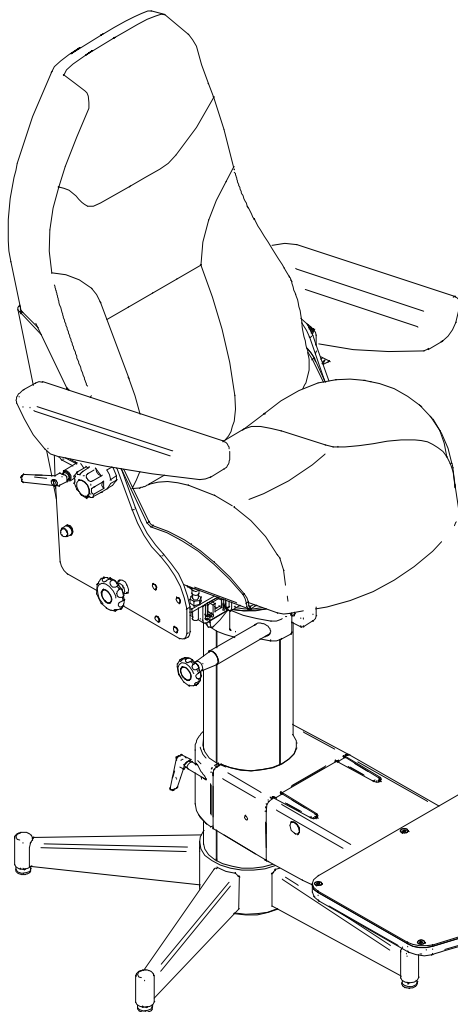
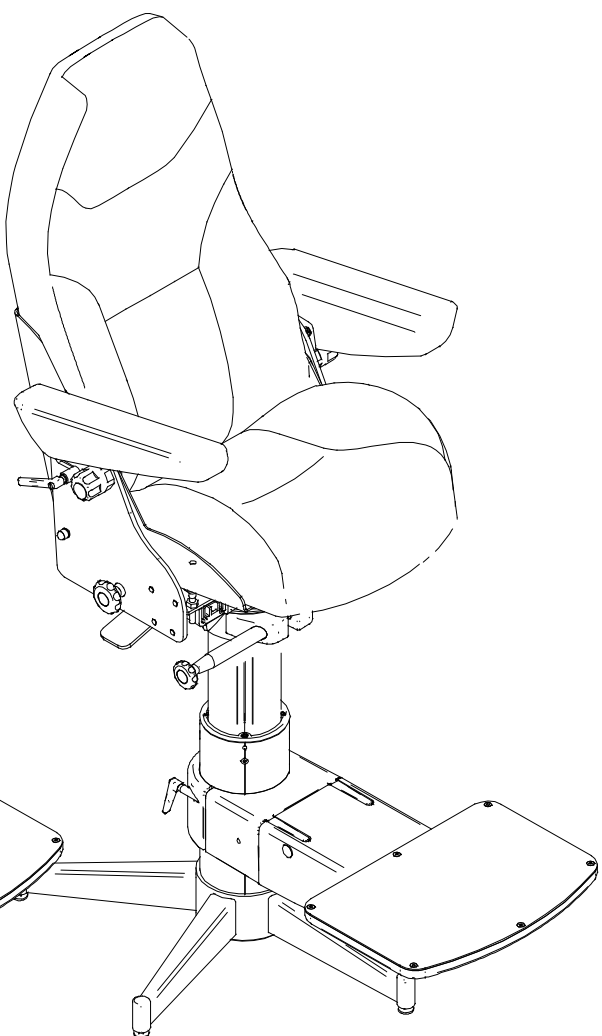




**BRUKER MANUAL/USERS MANUAL**  
**NS 1500 Office**  
**Standard / Comfort**  
**V-02**

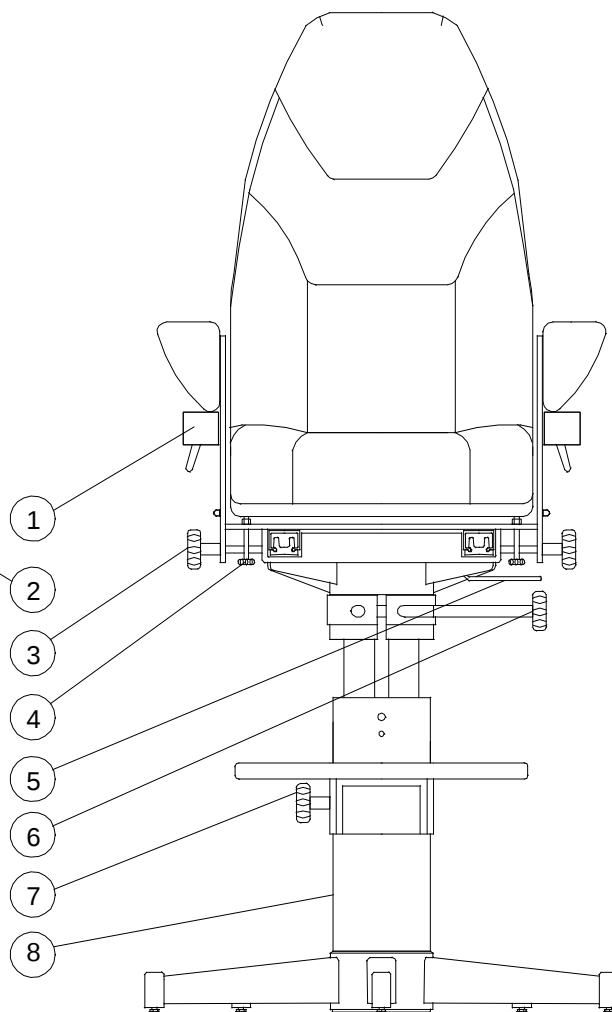
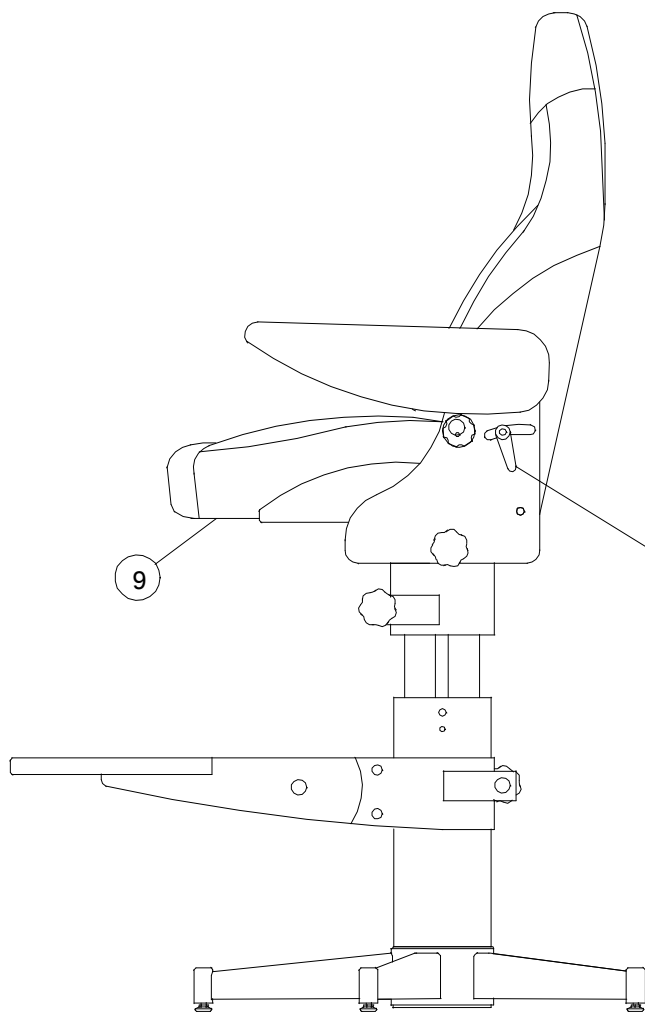


**STANDARD**  
**6410**



**COMFORT**  
**6525 h=850/1070**  
**6530 h=690/850**  
**6535 h=630/730**

13.01.2005.



- ① JUSTERING AV EKSENTRISK ARMHVILER
- ② HENDEL FOR JUSTERING AV RYGGVINKEL
- ③ LÅSING AV TOPP GLIDESKINNE
- ④ REGULERING AV SETEVINKEL.
- ⑤ UTLØSPAK FOR HØYDEREGULERING (Inngår ikke i Standard modellen Art.nr.6410)
- ⑥ FASTLÅSING AV SVING
- ⑦ FASTLÅSING AV FOTHVILER
- ⑧ TELESKOPSØYLE (fast høyde på søyle til Standard modellen Art.nr.6410)
- ⑨ SETE - FREM OG TILBAKE SLEIDE

Solid underlag er nødvendig for sikker montering. Under lagring eller transport hender det at teleskopsøyle ⑧ kan sette seg i nedre stilling. Det kan med letthet trekkes opp ved å skru til skruen av sving ⑥, løft opp utløserhendelen ⑤ samtidig at hele stolen trekkes opp.

- ① ADJUSTABLE ECCENTRIC ARM REST
- ② ADJUSTABLE HANDLE FOR THE BACK REST ANGLE
- ③ LOCKABLE TOP GLIDE PLATE
- ④ REGULATING DEVICE FOR SEAT ANGLE
- ⑤ RELEASE HANDLE (not included on Standard model Art.No.6410)
- ⑥ LOCKABLE ARM FOR SWING
- ⑦ LOCKABLE ARM FOR FOOT REST
- ⑧ TELESCOPE COLUMN (Constant/fixed height on Standard model Art.No.6410)
- ⑨ SETE - FORWARD LIFT AND SLIDE

A strong and level foundation is required to secure the installation of the base. It may occur that during storage or transport that the telescope column ⑧ fastens in the lower position. This can easily be adjusted by fastening the lockable arm for swing ⑥, lift up the release handle ⑤ at the same time pull up the chair.

VEKT/WEIGHT: NS1500 Office Standard, Art.No: 6410 - 47kg  
NS1500 Office Comfort , Art.No: 6525,6530,6535 - 49kg

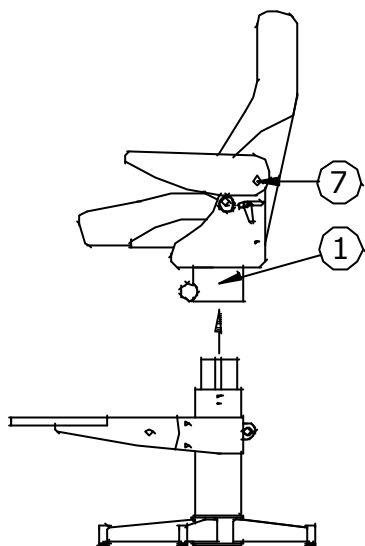
## BRUKER MANUAL/USERS MANUAL NOR-SAP 1500 OFFICE STANDARD / COMFORT



**NorSap as**

Mjåvannsveien 35  
4628 Kristiansand S  
Norway

Tel +47 38 18 52 00  
Fax +47 38 18 20 86  
**www.norsap.no**



#### SKIFTING AV GASSFJÆR:

Løft av sete (1), fjern skruene (2). Løft opp øvre foring (3). Gassfjær følger med. Gassfjær byttes ut. Monter stolen i motsatt rekkefølge.

#### SMØRING:

Teleskopsøylen (5) er fra produsent satt inn med smøring. Dette kan ved tid svekkes. Smør førings sporene (4) med olje, teflon eller silikon fet.

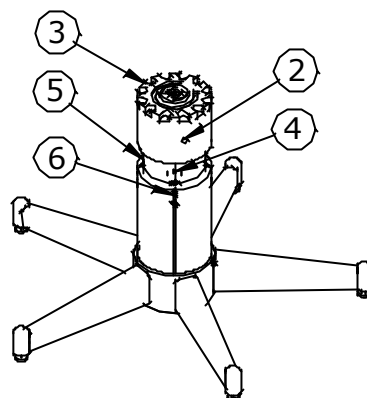
#### TILSTRAMMING:

Blir teleskopsøylen (5) slakk med tiden er det mulig å stramme den til igjen. Skru til sett skruene (6) med unbrako nøkkel 4mm.

Armhvileren (7) kan strammes ved å ta opp glidelåsen på undersiden. Man kommer med letthet til mutterene. Den ytterste skruen må løsnes først, skru til den innerste til ønsket fasthet oppnås. Skru til den ytterste.

Denne siden gjelder kun for følgende NS1500 Office stoler;

Art.6525 H=850/1070 eller reservedel R-0039  
Art.6530 H=690/850 eller reservedel R-0026  
Art.6535 H=650/750 eller reservedel R-0024



#### GAS SUSPENSION EXCHANGE:

Lift the seat off (1). Remove the screws (2). Lift up the cast bushing (3). The gas suspension follows. Change the gas suspension. Install the chair in the opposite order.

#### LUBRICATION:

The telescope column (5) has been lubricated by the producer. After some time this must be repeated. Lubricate the guiding tracks (4) with oil, teflon or silicon grease.

#### TIGHTENING:

After some time the telescope column (5) can become slack. This can easily be tightened by the set screws (6) use Hex.wrench key 4mm.

The arm rests (7) can be tightened or loosened by opening the zipper underneath. You can easily find the nuts. Unfasten the outer nut first, fasten the inner nut to wished firmness. Fasten the outer nut.

This sheet applies to the following NS1500 Office chairs only;

Art.6525 H=850/1070 or spare component R-0039  
Art.6530 H=690/850 or spare component R-0026  
Art.6535 H=650/750 or spare component R-0024

VEDLIKEHOLD/MAINTENANCE.  
NOR-SAP 1500  
COMFORT MODEL

## **Pleie og vedlikehold av lær**

De fleste lærkvaliteter har fått en eller annen form for overflatebeskyttelse. Når så møblene blir tatt i bruk, tilfører man fett fra for eksempel hender og nakke. Dersom man ikke regelmessig rengjør og beskytter materialet på nytt, løser kroppsfettet langsomt opp all beskyttelse i overflaten. Uten slik beskyttelse trenger fett inn i læret og danner store, mørke fettflekker eller forårsaker avfarging. Rens med Soft Cleaner helst månedlig, bruk Leather Protection Cream 2-4 ganger pr. år. Vær nøye med regelmessig rengjøring og beskyttelse. Det er Du som bestemmer hvor lenge møbelet skal vare og hvor lenge den skal beholde sin eleganse.

- Beskytte læret mot direkte sollys over lengre tid.
- Varmekilde må ikke stå nærmere en 20-30 cm fra møbelet.
- Fjern støv og smuss fra læret regelmessig med Soft Cleaner en gang i måneden.
- Ta kontakt med oss eller nærmeste møbelhandler for mer rengjøringsmiddel eller rengjøringsdetaljer.

Vår leverandør på rensemiddel er:

### ***Leather Master AS***

6220 Straumgjerde  
NORWAY  
Tlf. +47 70 25 35 50  
Fax. +47 70 25 35 58  
Internet: leathermaster.no  
E-mail: service@leathermaster.no

## **Care and maintenance of leather**

Most leather qualities have originally received one or another type of surface protection treatment. When the furniture is taken in use, grease from hand and neck will be in contact with the leather on a regular basis. Without proper cleaning the leather will over a period of time leave grease spots or discoloration's. To avoid this clean with Soft Cleaner on a regular basis, we advise once a month. Use Leather Protection Cream or a leather cream with impregnation 2-4 times a year. This will protect against spots, increase wear resistance and preserve the leathers softness. By following these instructions you will ensure a long and lasting leather quality.

- Avoid direct sunlight over a longer period of time.
- Do not place a heat source within a distance of 20-30 cm.
- Remove dust or vacuum, use Soft Cleaner once a month.
- Contact us or an authorized leather producer or Furniture Dealer for more cleaning medium or for further cleaning details.

Our supplier of cleaning medium is:

### ***Leather Master AS***

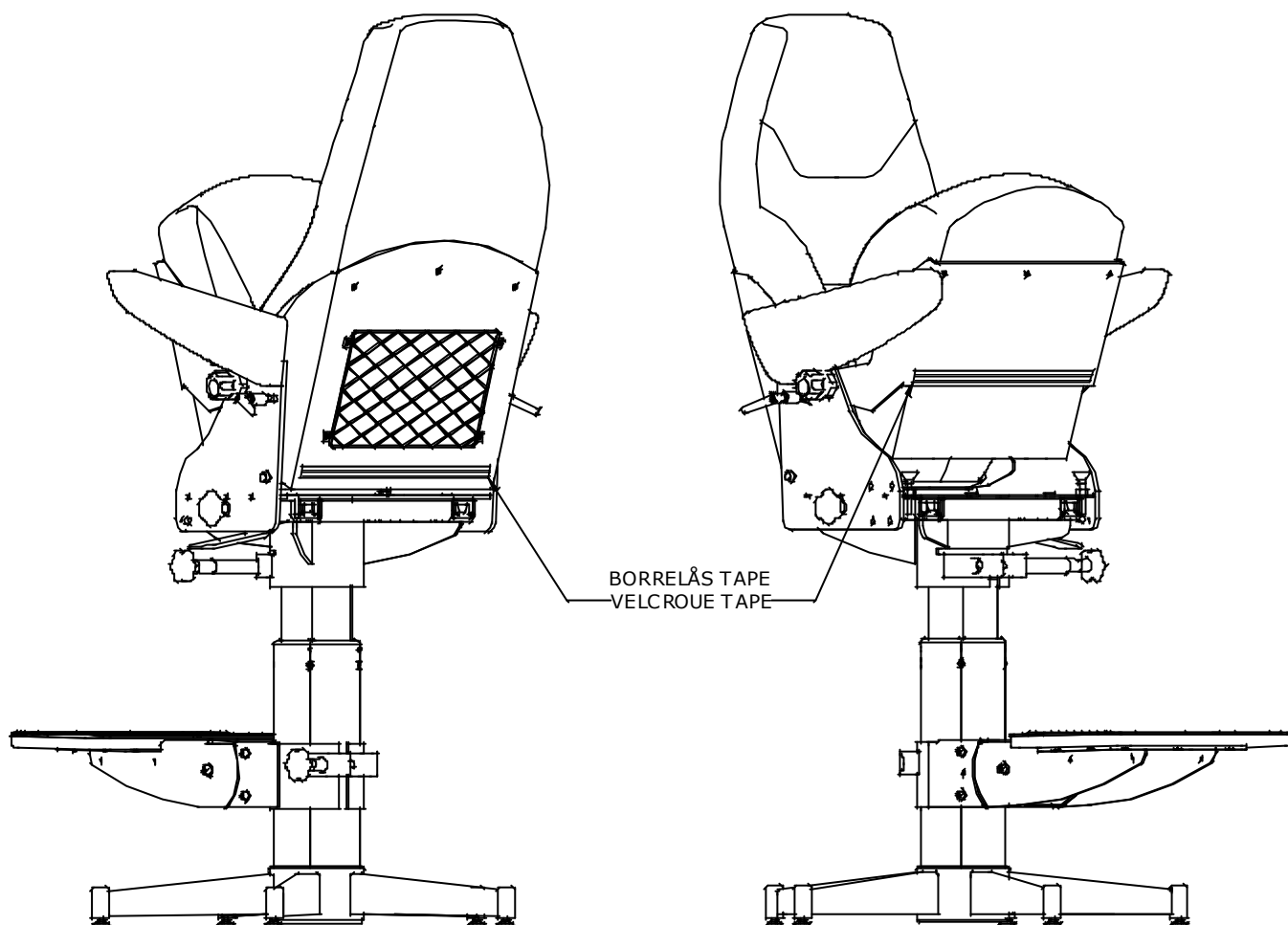
6220 Straumgjerde  
NORWAY  
Tlf. +47 70 25 35 50  
Fax. +47 70 25 35 58  
Internet: leathermaster.no  
E-mail: service@leathermaster.no



**NorSap as**

Mjåvannsveien 35  
4628 Kristiansand S  
Norway

Tel +47 38 18 52 00  
Fax +47 38 18 20 86  
**www.norsap.no**



#### **FESTE FOR SETETREKK:**

For å sikre setetrekket, settes borrelås nederst på ryggen og under setet som illustrert ovenfor.

Art.nr.6470 Setetrekk m/armlen i stoff.  
Art.nr.6451 Setetrekk m/armlen i vannavstøtende.

#### **SECURING SEAT COVER:**

To secure seat cover, place velcrou tape on the lower back rest and underneath the seat as illustrated above.

Art.no.6470 Seat cover w/armrest in fabric.  
Art.no.6451 Seat cover w/armrest in water repellent.

SECURING SEAT COVER  
NS1500 PILOT CHAIR

FESTE FOR SETETREKK TIL  
NS1500 STOL



**NorSap as**

Mjåvannsveien 35  
4628 Kristiansand S  
Norway

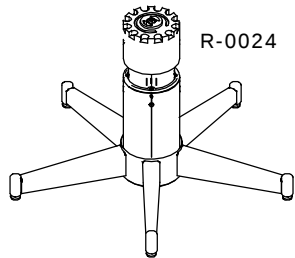
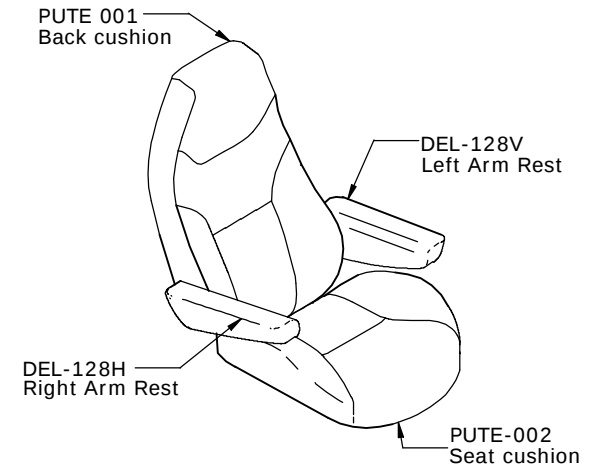
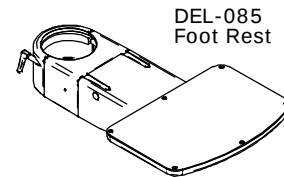
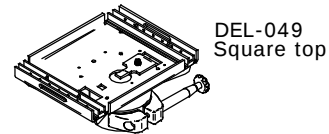
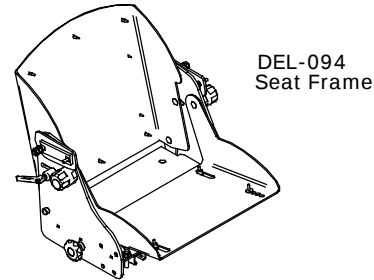
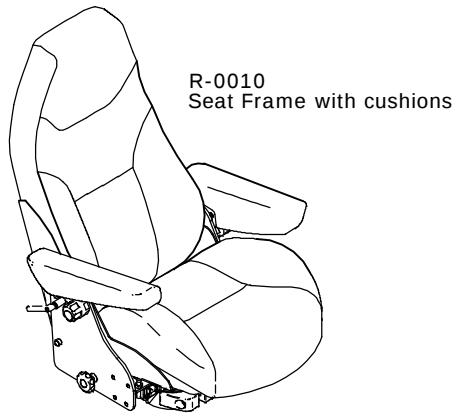
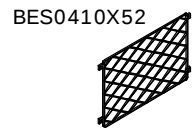
Tel +47 38 18 52 00  
Fax +47 38 18 20 86  
[www.norsap.no](http://www.norsap.no)

Filename:

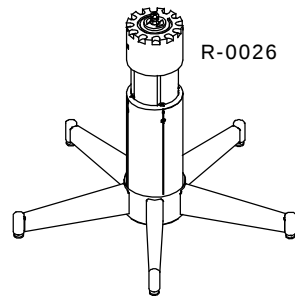
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Date

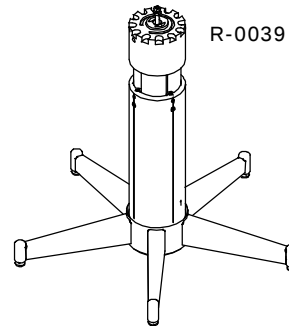
13.08.02.



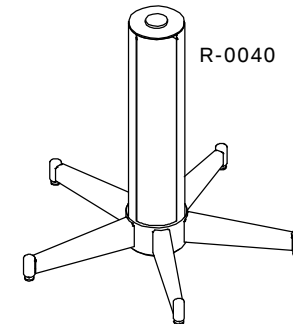
Spare Column and Base for:  
6535 NS1500 Office Comfort  
Sitting height:650/750



Spare Column and Base for:  
6530 NS1500 Office Comfort  
Sitting height:690/850

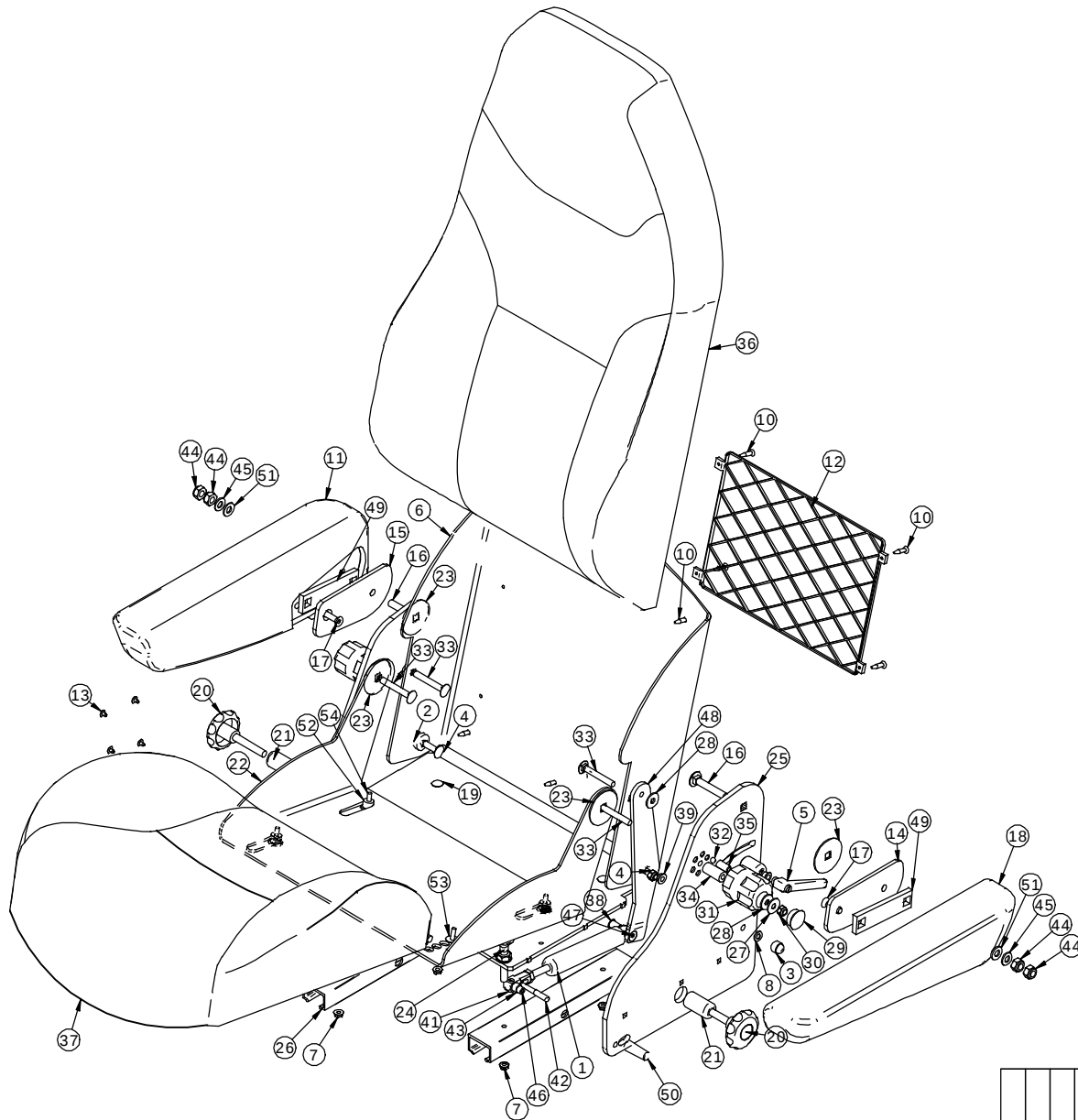


Spare Column and Base for:  
6525 NS1500 Office Comfort  
Sitting height:850/1070



Spare Column and Base for:  
6410 NS1500 Office Standard

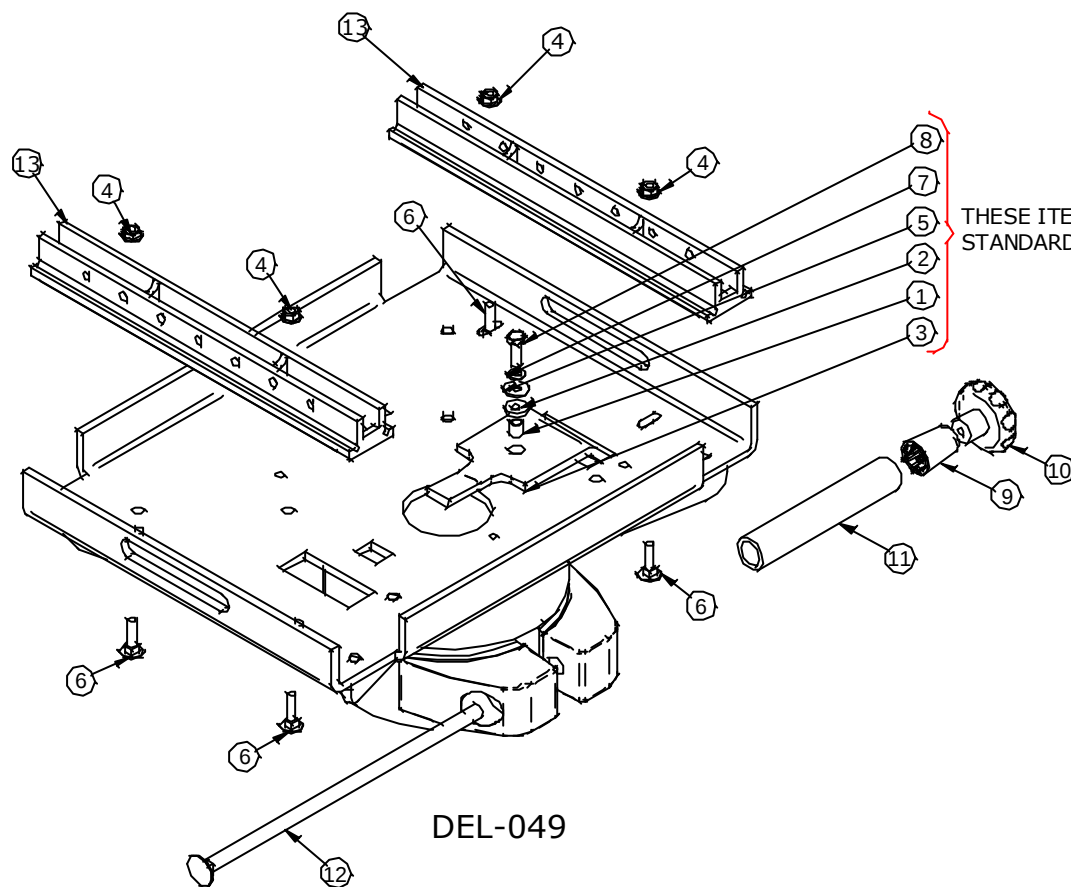
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|--|--|------|---------------------------------------------------------------------|--------------|----------------|---------------------------------------------------|---------------------------------------------------------------------------------------|-----------------------------------------------------------------------|--------------------------------------------------------------------|
|  |  | Dato |                                                                     |              |                | Målestokk / Scale                                 |  | <b>NorSap as</b><br>Mjåvannsveien 35<br>4628 Kristiansand S<br>Norway | Tel +47 38 18 52 00<br>Fax +47 38 18 20 86<br><b>www.norsap.no</b> |
|  |  |      |                                                                     |              |                | 1 : 20                                            |                                                                                       |                                                                       |                                                                    |
|  |  |      |                                                                     | Tegn. / Drw. | Kontr. / Check | Godkjent for produksjon / Approved for production |                                                                                       |                                                                       |                                                                    |
|  |  | Sign | Dato / Date                                                         | 14.03.05.    |                |                                                   | Tittel / Title                                                                        |                                                                       |                                                                    |
|  |  |      | Sign. / Sign.                                                       | Grethe       |                |                                                   | OVERVIEW SUMMARY<br>SPARE COMPONENTS AND ACCESSORIES<br>FOR NS 1500 OFFICE CHAIR`S    |                                                                       |                                                                    |
|  |  |      | Filnavn / Filename:<br>S:\Tekinfo\NS1500 Office BM\6410-6535-03.dft |              |                |                                                   |                                                                                       |                                                                       | Tegn.nr. / Drg.nr.<br>6410-6535-03                                 |



# R-0010 SEAT FRAME NS1500 B1,B2,B3 98A PILOT CHAIR

| Spare part nr. | Item name                                                   | Qty. | Pos.Nr. |
|----------------|-------------------------------------------------------------|------|---------|
| GAS-021        | GAS SUSPENSION KOB1K-3-055-215/600N                         | 1    | 1       |
| PLA-0501       | DISTANCE PIECE $\varnothing 25 \times 8,2 \times 5$         | 2    | 2       |
| B757-M8S       | HEX NUT PROTECTION CAP M8 BLACK DIN 1587                    | 2    | 3       |
| B413-M8X30     | ROUND HEAD SQ.NECK CARR.BOLT M8x30                          | 2    | 4       |
| RATT-004       | HAND REGULATOR M8                                           | 2    | 5       |
| SAP-0087       | BACK REST PLATE                                             | 1    | 6       |
| B463-M6        | HEX.NUT M6 SELFLOCK DIN6923                                 | 4    | 7       |
| B481-M8        | ROUND WASHER FLAT M8 DIN125A                                | 5    | 8       |
| MP145          | EXTENSION PIECE $\varnothing 20 \times 8,5 \times 30$ BLACK | 2    | 9       |
| B434-4,2x25    | COUNTERS.SELF.TAPP.SCR. 4,2x25 A4                           | 10   | 10      |
| DEL-128H       | ARMREST NS1500 RIGHT SIDE                                   | 1    | 11      |
| BES04M10X52    | SAFEKEEPING NET BLACK                                       | 1    | 12      |
| PLA-11D4       | COVER PLUG $\varnothing 4$ BLACK                            | 4    | 13      |
| SAP-0089V      | HINGE FOR ARMREST LEFT SIDE 6mm                             | 1    | 14      |
| SAP-0089H      | HINGE FOR ARMREST RIGHT SIDE 6mm                            | 1    | 15      |
| B413-M10X60    | ROUND HEAD SQ.NECK CARR.BOLT M10X60                         | 2    | 16      |
| B420-M8X30     | HEX.COUNTERS. HEAD SCR. M8x30 DIN7991                       | 2    | 17      |
| DEL-128V       | ARMREST NS1500 LEFT SIDE                                    | 1    | 18      |
| B413-M6X20     | ROUND HEAD SQ.NECK CARR.BOLT M6X20                          | 4    | 19      |
| RATT-029       | GRIP HANDLE $\varnothing 60$ M10x60                         | 2    | 20      |
| SAP-0051       | PRESSURE CASING                                             | 2    | 21      |
| SAP-0090       | SEAT PLATE                                                  | 1    | 22      |
| SAP-0009       | ROUND WASHER FLAT $\varnothing 55 \times 2$                 | 4    | 23      |
| STL-001        | HEIGHT ADJ.SCREW $\varnothing 30$ M10x52                    | 2    | 24      |
| DEL-098        | SEAT FRAME NS1500                                           | 1    | 25      |
| DEL-125        | GLIDE RAIL HOLDER                                           | 2    | 26      |
| B480-M8        | ROUND WASHER FLAT M8 (8,4x25x2)                             | 2    | 27      |
| B780-M8        | ROUND WASHER FLAT NYLON M8 DIN 9021                         | 3    | 28      |
| PLA-0701       | COVER PLUG INSERT $\varnothing 25$                          | 2    | 29      |
| B462-M8        | HEX. NUT NYLOC M8 DIN 985                                   | 2    | 30      |
| SAP-0084       | ECCENTRIC REGULATOR                                         | 2    | 31      |
| PLA-0901       | NYLON BALL $\varnothing 8$                                  | 2    | 32      |
| B413-M8X60     | ROUND HEAD SQ.NECK CARR.BOLT M8X60                          | 4    | 33      |
| SAP-0085       | SPACER ROUND $\varnothing 16$                               | 2    | 34      |
| FJR-001        | SPRING $\varnothing 10 \times 22 \times 1,5$                | 2    | 35      |
| PUTE-001       | BACK REST NS1500                                            | 1    | 36      |
| PUTE-002       | SEAT REST NS1500                                            | 1    | 37      |
| B472-M8K       | POPNUT M8 8X16                                              | 1    | 38      |
| PLA-028X12X16  | COVER PLUG WITH COLLAR 8X12X16X2 PA66                       | 1    | 39      |
| B463-M8        | NUT SELFLOCK M8                                             | 2    | 40      |
| GASDEL-002     | RELEASE FITTING FOR GAS SUSPENSION                          | 1    | 41      |
| GASDEL-003     | RELEASE STICK FOR REGULATING BACK REST                      | 1    | 42      |
| SAP-1055       | RANGE CASING FOR GAS SUSPENSION                             | 1    | 43      |
| B462-M10       | HEX NUT M10 NYLOC                                           | 4    | 44      |
| B481-M10       | ROUND WASHER FLAT M10                                       | 2    | 45      |
| B424-M10X35    | HEX.SOCKET SET SCR.W/FLAT POINT M10X35                      | 1    | 46      |
| B420-M8X20     | HEX.COUNTER.HEAD SCR.M8X20 DIN7991                          | 1    | 47      |
| SAP-0781       | REG.PLATE FOR BACKREST                                      | 1    | 48      |
| SAP-1292       | BUSHING PLATE 8mm                                           | 2    | 49      |
| PLAST-040      | PEG COVER 8x40                                              | 1    | 50      |
| B781-M10       | ROUND WASHER FLAT M10 NYLON DIN125                          | 2    | 51      |
| SAP-1759       | SLIDER KNOB                                                 | 3    | 52      |
| SAP-1758       | LOCKING KNOB                                                | 1    | 53      |
| B415-M6X20     | HEX SOCKET CAP SCREW M6X20                                  | 4    | 54      |

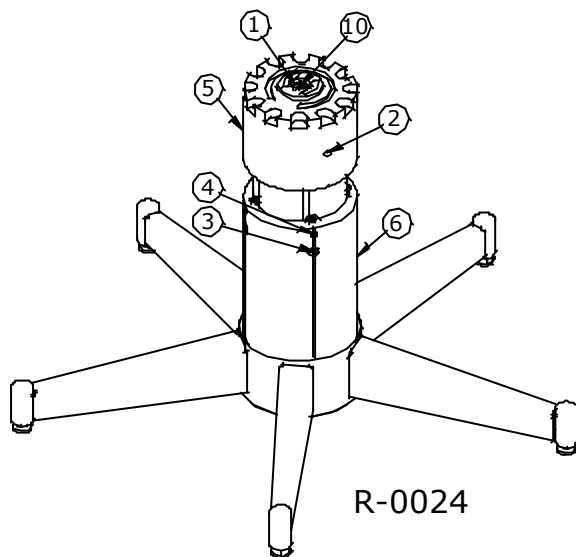
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|--|--|------|--------------------------------------------------------|----------------|---------------------------------------------------|-------------------|------------------------------------------------------------------------------------------------------------------------|
|  |  | Dato |                                                        |                |                                                   | Målestokk / Scale | Postboks 7005, 4674 Kristiansand<br>Tlf. 38 18 52 00 Fax 38 18 20 86<br>e-mail:sale@norsap.no Internett: www.norsap.no |
|  |  |      |                                                        |                |                                                   | 1:10              |                                                                                                                        |
|  |  |      | Tegn. / Drw.                                           | Kontr. / Check | Godkjent for produksjon / Approved for production |                   |                                                                                                                        |
|  |  | Sign | Dato / Date                                            | 07.01.05       |                                                   |                   | Tittel / Title:<br><br>SEAT FRAME NS1500 B1,B2.B3<br>AND STANDARD MOD.2000A<br>ASSEMBLY                                |
|  |  |      | Sign. / Sign.                                          | Grethe         |                                                   |                   |                                                                                                                        |
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DEL-049

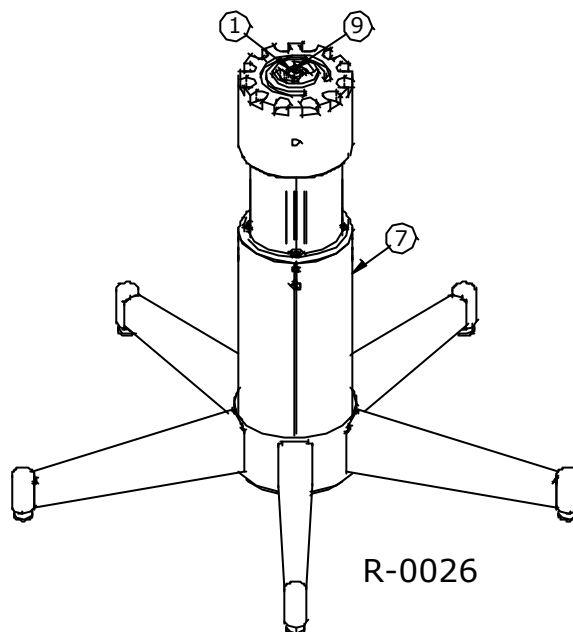
| DEL-049 SQUARE TOP NS1500 PILOT CHAIR |                                                  |      |         |
|---------------------------------------|--------------------------------------------------|------|---------|
| Item nr.                              | Item name                                        | Qty. | Pos.Nr. |
| SAP-0054                              | EXTENSION CASING $\phi 10 \times 1.5$ L=9mm      | 1    | 1       |
| B783-M6                               | ROUND WASHER FLAT M6 CLEAR/SOFT                  | 1    | 2       |
| SAP-0091                              | RELEASE HANDLE                                   | 1    | 3       |
| B463-M6                               | HEX.NUT M6 SELFLOCK DIN6923                      | 4    | 4       |
| B480-M6                               | ROUND WASHER FLAT M6 (6,4x18x1,6)                | 1    | 5       |
| B413-M6X25                            | ROUND HEAD SQ.NECK CARR.BOLT M6X25               | 4    | 6       |
| B481-M6                               | ROUND WASHER FLAT M6                             | 1    | 7       |
| B411-M6X20                            | HEAD HEX.SET SCREW M6x20                         | 1    | 8       |
| MP161                                 | CASING                                           | 1    | 9       |
| RATT-028                              | GRIP HANDLE $\phi 60$ M10 BLACK w/SAP LOGO BLACK | 1    | 10      |
| SAP-0064                              | TUBE $\phi 25 \times 3.5$ L=134mm                | 1    | 11      |
| B313-M10X260                          | ROUND HEAD SQ.NECK CARR.BOLT M10X260             | 1    | 12      |
| MP156                                 | GLIDE RAIL BLACK                                 | 2    | 13      |

|  |  |       |  |                     |  |                                  |  |     |  |                                                                                       |  |                                                                                                                   |  |                                                                                                |  |
|--|--|-------|--|---------------------|--|----------------------------------|--|-----|--|---------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------|--|
|  |  | MP150 |  | GLIDE RAIL BLACK    |  | Målestokk / Scale                |  | 1:5 |  |  |  | NorSap as<br>Mjåvannsvæien 35<br>4628 Kristiansand S<br>Norway                                                    |  | Tel +47 38 18 52 00<br>Fax +47 38 18 20 86<br><a href="http://www.norsap.no">www.norsap.no</a> |  |
|  |  | Dato  |  |                     |  |                                  |  |     |  |                                                                                       |  |                                                                                                                   |  |                                                                                                |  |
|  |  |       |  | Tegn. / Drw.        |  | Kontr. / Check                   |  |     |  | Godkjent for produksjon /<br>Approved for production                                  |  |                                                                                                                   |  |                                                                                                |  |
|  |  | Sign  |  | Dato / Date         |  | 04.03.03                         |  |     |  |                                                                                       |  | Tittel / Title:<br>SQUARE TOP NS1500 COMFORT<br>Art.No.6500,6510,6520 AND<br>STANDARD MOD.Art.No.6400<br>ASSEMBLY |  |                                                                                                |  |
|  |  |       |  | Sign. / Sign.       |  | Grethe                           |  |     |  |                                                                                       |  |                                                                                                                   |  |                                                                                                |  |
|  |  |       |  | Filnavn / Filename: |  | S:\Tekinfo\Ns1500 BM\DEL-049.dft |  |     |  | Tegn.nr. / Dwg.nr.                                                                    |  | DEL-049                                                                                                           |  | Versj. / Rev.<br>A-4                                                                           |  |



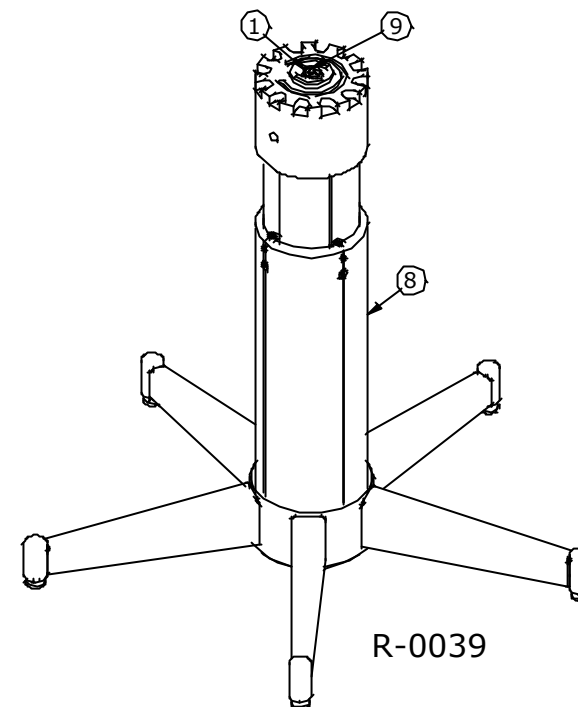
R-0024

Spare Column and base for Art.No:6535,  
NS1500 Office Comfort,  
Sitting Height:650/750mm



R-0026

Spare Column and base for Art.No:6530,  
NS1500 Office Comfort,  
Sitting Height:690/850mm



R-0039

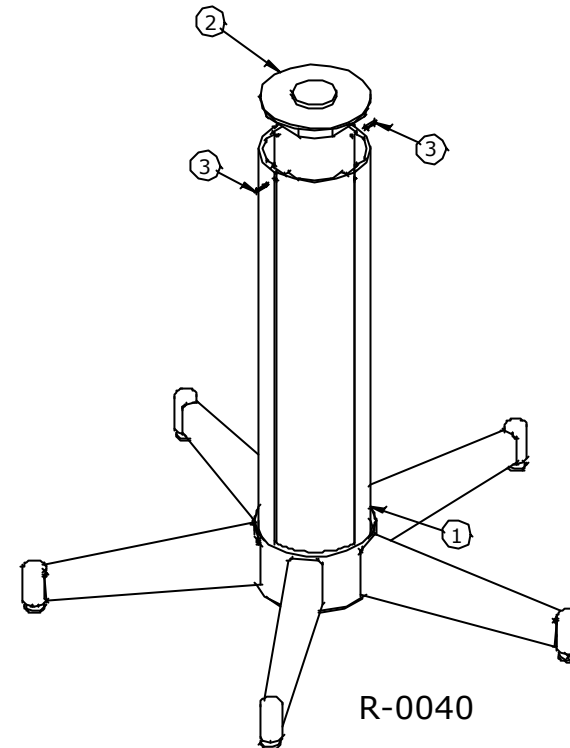
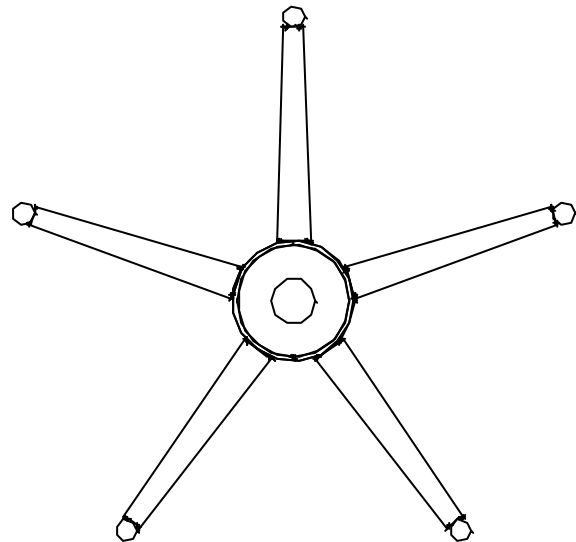
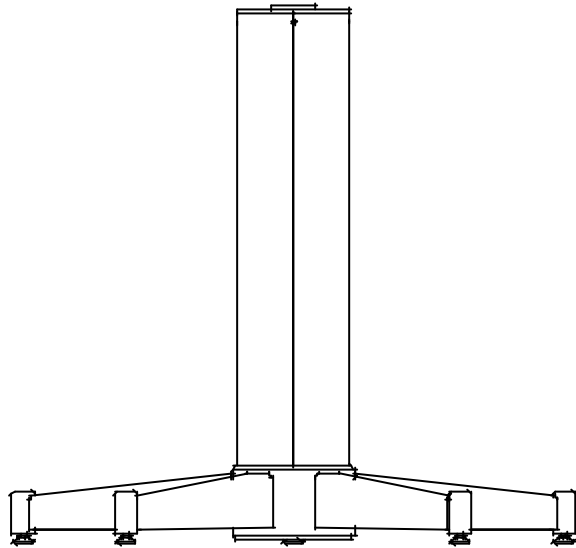
Spare Column and base for Art.No:6525,  
NS1500 Office Comfort,  
Sitting Height:850/1070mm

| R-0024, R0026, R-0039 TELESCOPIC COLUMN FOR NS1500 OFFICE COMFORT CHAIR |                                           |      |         |  |
|-------------------------------------------------------------------------|-------------------------------------------|------|---------|--|
| Spare part nr.                                                          | Item name                                 | Qty. | Pos.Nr. |  |
| B361-M10                                                                | HEX.NUT M10 FOR GAS SUSPENSION            | 1    | 1       |  |
| B420-M6X25                                                              | HEX.COUNTERSUNK HEAD SCREW M6x25          | 4    | 2       |  |
| B420-M6X20                                                              | HEX.COUNTERSUNK HEAD SCREW M6x20          | 4    | 3       |  |
| B424-M8X8                                                               | HEX.SOCK.SET SCR.w\FLST POINT M8x8 DIN913 | 4    | 4       |  |
| MP151                                                                   | CAST BUSHING NS1500 INNER TUBE            | 1    | 5       |  |
| R-0024                                                                  | SPARE COLUMN FOR 6535                     | 1    | 6       |  |
| R-0026                                                                  | SPARE COLUMN FOR 6530                     | 1    | 7       |  |
| R-0039                                                                  | SPARE COLUMN FOR 6525                     | 1    | 8       |  |
| GAS-001                                                                 | GAS SUSPENSION FOR 6525 AND 6530          | 1    | 9       |  |
| GAS-002                                                                 | GAS SUSPENSION FOR 6535                   | 1    | 10      |  |

| REV:                                                    | REVISION ISSUED FOR: | Date     | DRN. Sign. | Date | Chk. | Date        | Approved    |                      |
|---------------------------------------------------------|----------------------|----------|------------|------|------|-------------|-------------|----------------------|
|                                                         |                      |          |            |      |      |             |             |                      |
|                                                         |                      |          |            |      |      |             |             |                      |
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|                                                         |                      |          |            |      |      |             |             |                      |
|                                                         |                      |          |            |      |      |             |             |                      |
|                                                         |                      |          |            |      |      |             |             |                      |
| A-2                                                     | For Information      | 04.03.03 | Grethe     |      |      |             |             |                      |
| A-1                                                     | For Information      | 13.08.02 | Grethe     |      |      |             |             |                      |
| Filename: S:\Tekinfo\NS1500 Offi ce BM\6410-6535-04.dft |                      |          |            |      |      | Scale: N.A. | Mod./ Vers. | Drg.no. 6410-6535-04 |
|                                                         |                      |          |            |      |      |             |             | Rev. A-2             |

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Title:  
TELESCOPIC COLUMNS AND  
5-STAR LEG BASES  
ASSEMBLY



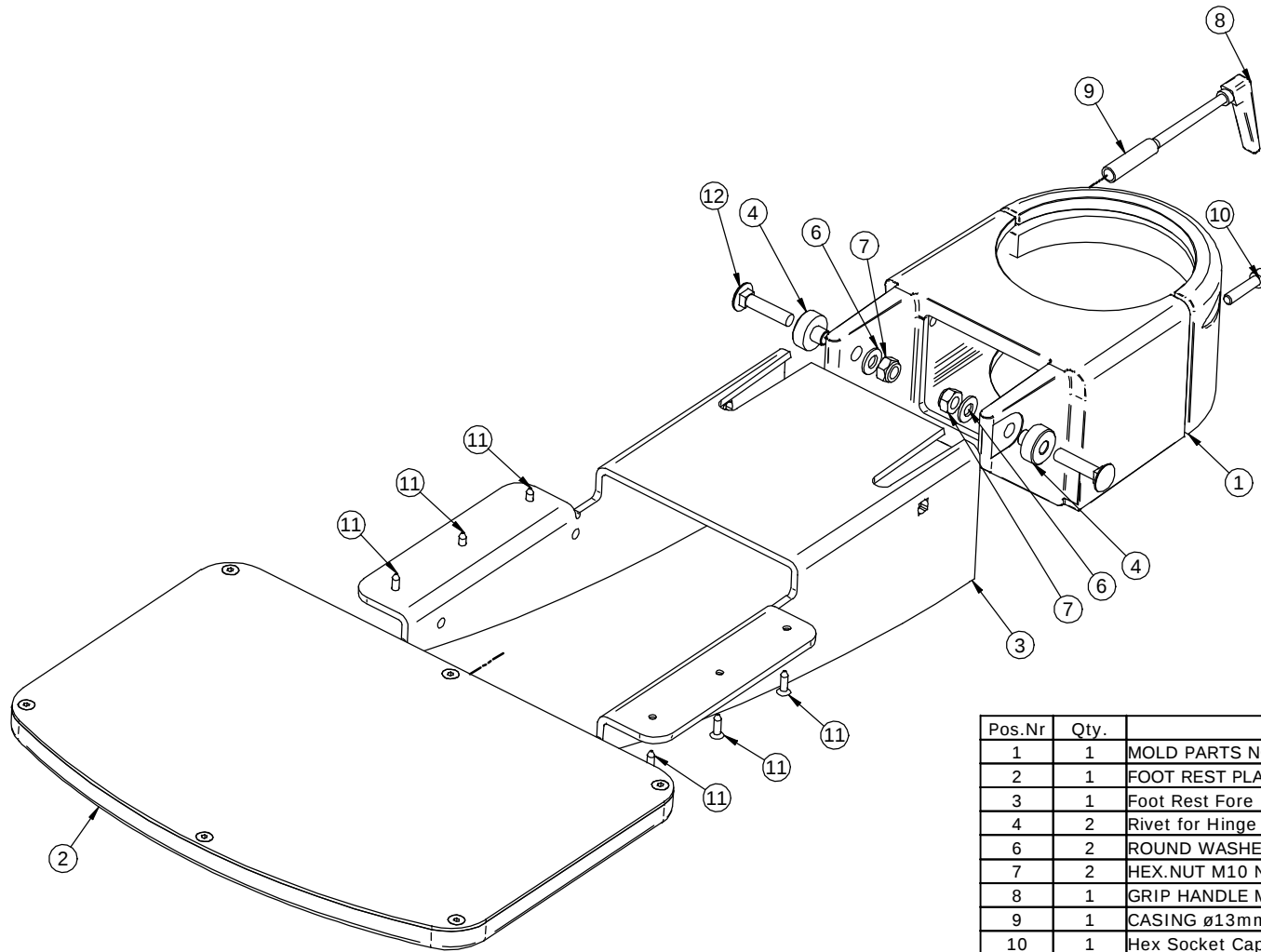
R-0040

Spare Column and Base for Art.No:6410,  
NS1500 Office Standard  
Fixed Sitting Height: 900mm

| R-0040 COLUMN FOR NS1500 OFFICE STANDARD CHAIR |                      |                                         |              |              |                  |                                                                                                                                                                                                                                                 |         |
|------------------------------------------------|----------------------|-----------------------------------------|--------------|--------------|------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|
| Spare part nr.                                 |                      | Item name                               |              |              |                  | Qty.                                                                                                                                                                                                                                            | Pos.Nr. |
| R-0040                                         |                      | SPARE COLUMN FOR NS1500 OFFICE STANDARD |              |              |                  | 1                                                                                                                                                                                                                                               | 1       |
| SAP-0101                                       |                      | THRUST PLATE                            |              |              |                  | 1                                                                                                                                                                                                                                               | 2       |
| B290-3X18                                      |                      | PIN SPRING Ø3x18                        |              |              |                  | 3                                                                                                                                                                                                                                               | 3       |
| REV:                                           | REVISION ISSUED FOR: | Date                                    | DRN.<br>Sgn. | Date<br>Chk. | Date<br>Approved | <p>Postboks 700 5, 4674 Kristiansand NORW AY<br/>Tlf: + 47 38 18 52 00 Fax: +47 38 18 20 86<br/>e-mail :sale@no rsap.no Intern et:www.n orsap.no</p> <p>Title :</p> <p>COLUMN AND 5-STAR LEG BASE<br/>FOR STANDARD ART.NO:6410<br/>ASSEMBLY</p> |         |
|                                                |                      |                                         |              |              |                  |                                                                                                                                                                                                                                                 |         |
|                                                |                      |                                         |              |              |                  |                                                                                                                                                                                                                                                 |         |
|                                                |                      |                                         |              |              |                  |                                                                                                                                                                                                                                                 |         |
|                                                |                      |                                         |              |              |                  |                                                                                                                                                                                                                                                 |         |
|                                                |                      |                                         |              |              |                  |                                                                                                                                                                                                                                                 |         |
|                                                |                      |                                         |              |              |                  |                                                                                                                                                                                                                                                 |         |
|                                                |                      |                                         |              |              |                  |                                                                                                                                                                                                                                                 |         |
|                                                |                      |                                         |              |              |                  |                                                                                                                                                                                                                                                 |         |
| A-1 For Information                            |                      | 13.08.02                                | Grethe       |              |                  |                                                                                                                                                                                                                                                 |         |
| Filename :                                     |                      |                                         |              | Scale:       | Mod./Vers.       | Drg.no.                                                                                                                                                                                                                                         | Rev.    |
| S:\Tekinfo\NS1500 Office BM\6410-6535-05.dft   |                      |                                         |              | 1:10         |                  | 6410-6535-05                                                                                                                                                                                                                                    | A-1     |

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Title :  
COLUMN AND 5-STAR LEG BASE  
FOR STANDARD ART.NO:6410  
ASSEMBLY



| Pos.Nr | Qty. | Item Description                     | Item Nr.    | Rev. |
|--------|------|--------------------------------------|-------------|------|
| 1      | 1    | MOLD PARTS NORSAP 1500 FOTREST       | DEL.687     | A-1  |
| 2      | 1    | FOOT REST PLATE                      | DEL-136     | A-2  |
| 3      | 1    | Foot Rest Fore                       | SAP-1566    | A-1  |
| 4      | 2    | Rivet for Hinge                      | SAP-1822    | A-1  |
| 6      | 2    | ROUND WASHER FLAT M10 NYLON DIN125   | B781-M10    |      |
| 7      | 2    | HEX.NUT M10 NYLOC                    | B462-M10    |      |
| 8      | 1    | GRIP HANDLE M8x80                    | RATT-018-80 | A-1  |
| 9      | 1    | CASING Ø13mm L=51mm                  | SAP-0576_51 | A-1  |
| 10     | 1    | Hex Socket Cap Screw M8x35           | B415-M8X35  |      |
| 11     | 6    | RAISED COUNTERS.SELF TAPP.SCR.5,5x19 | B432-5.5X19 |      |
| 12     | 2    | ROUND HEAD SQ.NECK CARR.BOLT M10X45  | B413-M10X45 |      |

Del-085exp1.cfg

|                                                         |               |              |                |                                                   |                                     |                                                                                                                                                                                                                                                               |
|---------------------------------------------------------|---------------|--------------|----------------|---------------------------------------------------|-------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Dato                                                    |               |              |                | Målestokk / Scale                                 | n/a                                 |  <b>NorSap as</b><br>Mjåvannsveien 35<br>4628 Kristiansand S<br>Norway<br>Tel +47 38 18 52 00<br>Fax +47 38 18 20 86<br><a href="http://www.norsap.no">www.norsap.no</a> |
|                                                         |               | Tegn. / Drw. | Kontr. / Check | Godkjent for produksjon / Approved for production |                                     |                                                                                                                                                                                                                                                               |
| Sign.                                                   | Dato / Date   | 28.04.04.    |                |                                                   |                                     | Tittel / Title:<br><b>FOOT REST CASTED for NS1500<br/>         B1,B2,B3 AND STANDARD<br/>         ASSEMBLY</b>                                                                                                                                                |
|                                                         | Sign. / Sign. | Harald       |                |                                                   |                                     |                                                                                                                                                                                                                                                               |
| Filnavn / Filename:<br>S:\Tekinfo\NS1500 BM\DEL-085.dft |               |              |                |                                                   | Tegn.nr. / Drgnr.<br><b>DEL-085</b> | Versj / Rev.<br><b>A-6</b>                                                                                                                                                                                                                                    |