

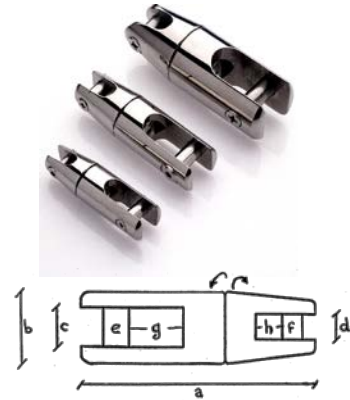
Stainless Steel Anchor Swivels

The streamline design of this anchor swivel allows it to run free through bow rollers and chocks. Made of 18-8 stainless, this swivel is available in three sizes.

Assembly Instructions

The shallow depth jaw attaches to the chain and the long depth jaw attaches to the anchor.

1. Remove the Phillips head "keeper" screws before attempting to unthread the pins (e & f).
2. Unthread each pin
3. Lay the link of chain into the narrow end jaws of the swivel
4. Apply a bead of Blue "Removable" Loc-Tite to the threads of cross pin. Insert the pin through the jaw and chain link, then firmly hand tighten it with the appropriate metric Allen key - **3mm** for the 801 & **5mm** for the 802 or 803
5. Apply a bead of Blue "Removable" Loc-Tite to the threads of the "keeper" screw and firmly hand tighten
6. Repeat pin assembly procedures 4 & 5 to the pin and keeper screw that secure the anchor to the swivel
7. Allow 24 hours for the Loc-Tite to dry and set



	SPA-801		SPA-802		SPA-803	
Chain Sizes	6-8mm	1/4"-5/16"	8-10mm	5/16", 3/8", 7/16"	12mm	1/2"
Working Load	705 Kg	1,550 Lb	2,045 Kg	4,500 Lb	2,673 Kg	5,880 Lb
Breaking Load	2,114 Kg	4,650 Lb	6,136 Kg	13,500 Lb	8,022 Kg	17,650 Lb
a	92 mm	3.62"	118 mm	4.64"	128 mm	5.04"
b	28 mm	1.10"	38 mm	1.50"	50 mm	1.97"
c	16 mm	0.63"	21 mm	0.83"	28 mm	1.10"
d	10 mm	0.39"	14 mm	0.55"	16 mm	0.63"
e	10 mm	0.39"	13 mm	0.51"	15 mm	0.59"
f	8 mm	0.31"	12 mm	0.47"	14 mm	0.55"
g	20 mm	0.79"	28 mm	1.10"	32 mm	1.26"
h	10 mm	0.39"	12 mm	0.47"	14 mm	0.55"