

TIX402 EOS Installation and Operating Guide

Congratulations! You have purchased a LUMISHORE advanced LED technology underwater lighting system. Every care has been taken to ensure your TIX402 EOS system arrives in perfect condition, so please enjoy the ultimate experience in underwater lighting.

Please read the following pages before attempting installation to ensure complete understanding of the LUMISHORE LED lights.

BEFORE YOU START

- **High Intensity LED light – Do not stare into the LED module at close proximity.**
- Always ensure that the vessel's power source and battery are disconnected or isolated prior to installation
- A qualified professional should carry out both the electrical and mechanical installation. If in doubt please contact LUMISHORE. refer to product support section
- Always use a suitable fuse or circuit breaker to protect the complete system. Each light to be individually fused.
- The Thru-Hull maybe installed into GRP (Glass Reinforced Plastic or Fibreglass) and wooden hulls.
- For metal hull or carbon fibre installations an isolation kit will be required.
- The light should be installed 6" - 10" (150-250mm) below the minimum load water line.
- For best results install the lights between 2.5ft (0.8m) and 6.5ft (2m) apart.
- Never try to install or remove light with the vessel in the water.
- Lights should not be exposed to any temperatures in excess of 150°F (65°C). For example, next to hot engine components or where exhaust emissions could be expelled onto the light while underwater.
- Do not over tighten the retaining bolts. A force of **3 Nm (2.2 ft lb)** on each bolt should not be exceeded.
- All LUMISHORE products should have a bonding to the DC system via bonding strap for galvanic protection.
- Choose a location - The light must be installed onto a flat (not curved) surface. Mount on transom or side hull only.
- These lights are intended to be installed on vessels between 25ft and 80ft in length.

SYSTEM CONFIGURATION

The TIX402 EOS integrated system consists of: One or more TIX402 lights, a Lumi-Hub and an EOS Mini WiFi Mini Controller.

The EOS Lumi-Hub allows very simple installation of the lights with all necessary components built inside. Simply connect the hub to the vessels DC power source, plug in the lights and your EOS controller and the electrical installation is complete.

Follow the electrical diagrams on the following pages for a detailed guide.



DO NOT attempt to unscrew or remove cartridge from light body.
Doing so will invalidate warranty and potentially damage the LED module.

Bonding Attention: Failure to bond the lights properly and maintain the appropriate protection will invalidate the LUMISHORE warranty.

LUMISHORE lights should be connected to the vessel's DC Bonding system to ensure protection from electrolytic / galvanic corrosion. All bonding connections should be fully checked prior to returning the vessel to the water. LUMISHORE lights have integrated circuitry to protect lights from external issues, but these are dependent upon correct bonding.

Installation into a metal or carbon fibre hull requires an isolation sleeve kit.

Metal or Carbon Fibre Hull Isolation Kit

Model	Part Number
TIX402	60-0210

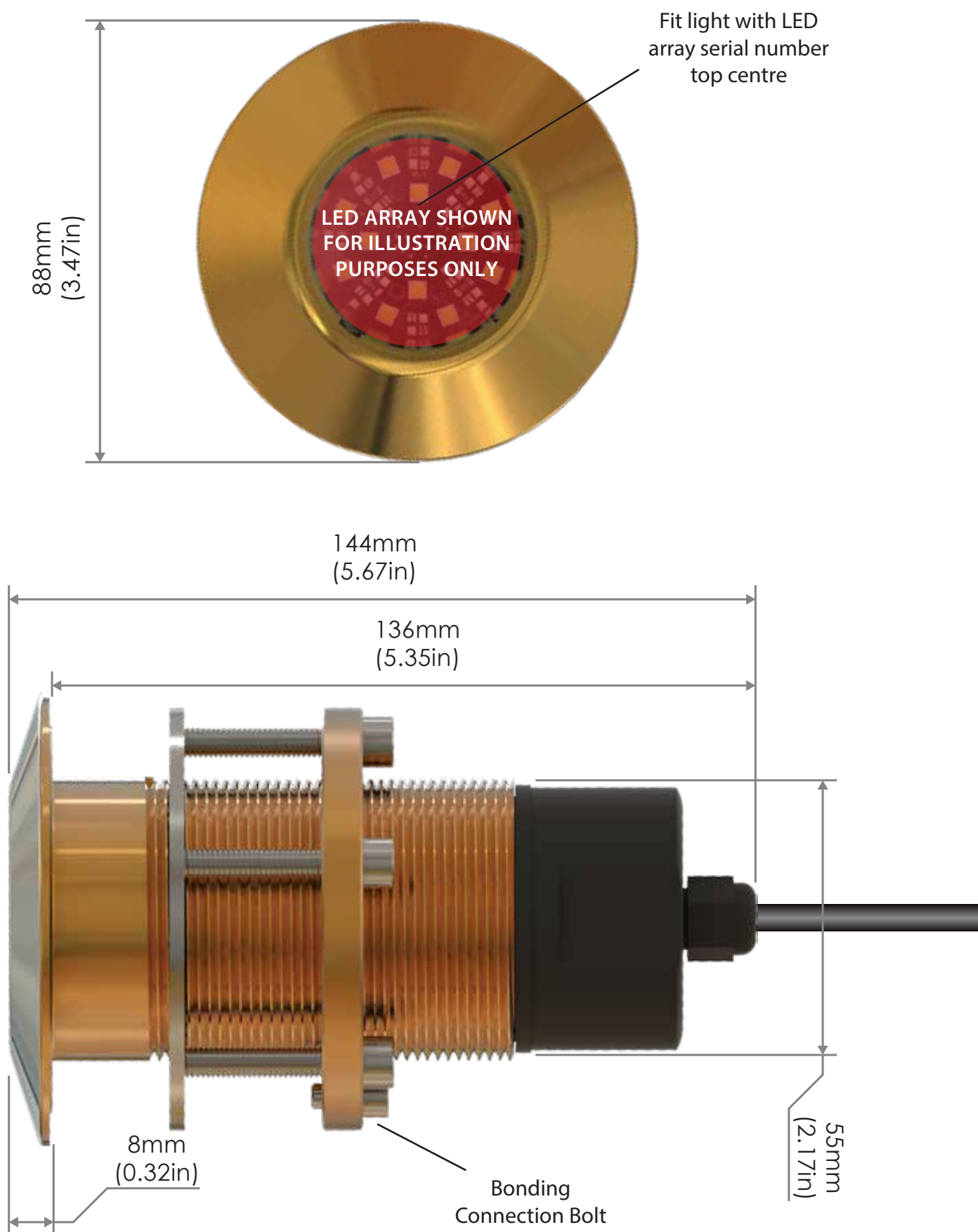
Installation Considerations:

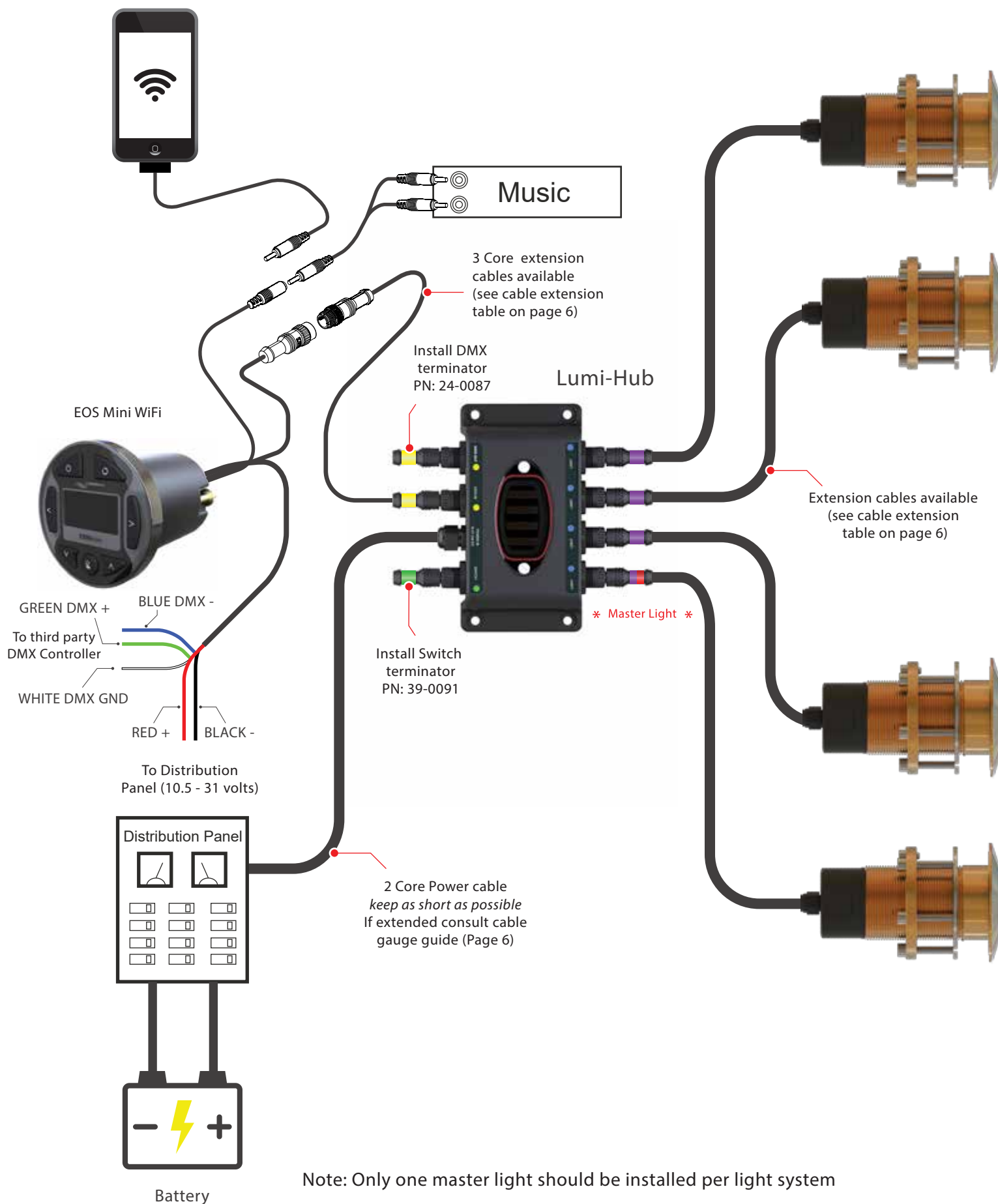
- Location - Positioning will be dependent on both external and internal obstacles; consideration should be given to installation wiring and internal access within the vessel. Ideally the light modules should be installed 6" to 10" (150-250mm) below the water line and spaced between 2.5ft to 6.5ft (0.8-2m) apart.
- Select a flat surface, make sure that both the internal and external surfaces of the hull are even and parallel. It may be necessary to sand or grind the surface.
- A hole will be drilled to allow the Thru-Hull light to be inserted. Care must be taken to ensure there is unrestricted access inside the hull
- The light is temperature sensitive and must not be located close to the exhaust or other heat sources.
- If multiple lights are installed, each light should be evenly spaced to ensure the best water illumination. The number of lights and the spacing on your vessel will depend on a few factors: vessel size, location of lights and water clarity.

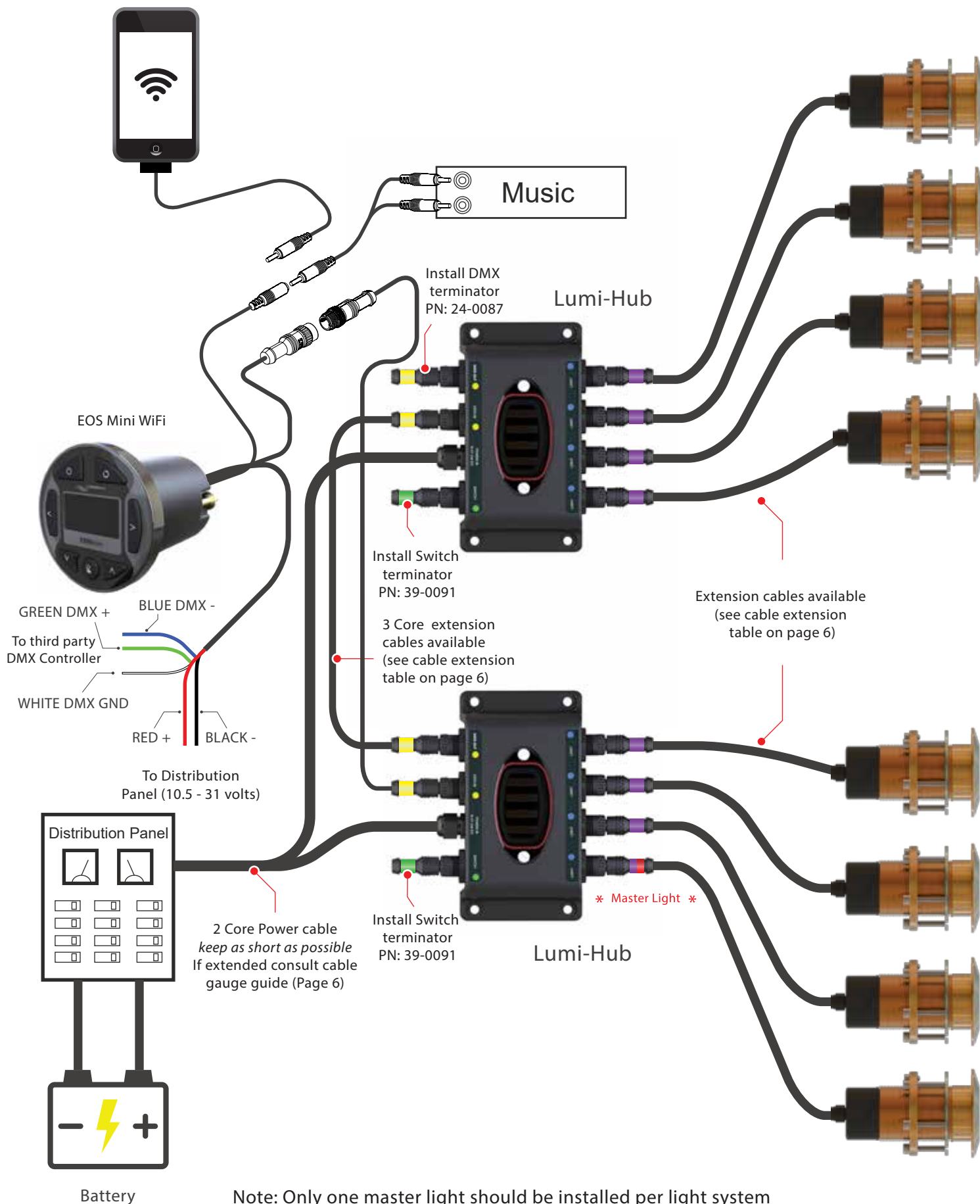


Note : The system uses a master light to synchronise the system.
Install only ONE master light per system.
The cable will be marked with a (Red) colour marker at the end of the cable.

Light Unit







The tables below give the **minimum** cable gauge required depending on the supply voltage, and distance from the power source to the Lumi-Hub. Please ensure that the correct cable gauge is used in the installation

12 Volt DC Installation

Model	Length of extension cable from Hub to Battery				
	10ft / 3m	20ft / 6m	30ft / 9m	40ft / 12m	50ft / 15m
TIX402	10 Awg	8 Awg	6 Awg	6 Awg	4 Awg

24 Volt DC Installation

Model	Length of extension cable from Hub to Battery				
	10ft / 3m	20ft / 6m	30ft / 9m	40ft / 12m	50ft / 15m
TIX402	18 Awg	14 Awg	12 Awg	10 Awg	10 Awg

AWG to Metric conversion table

AWG Size	Cross sectional Area	Cable diameter
18	1mm ²	0.8mm
16	1.3mm ²	1.3mm
14	2.0mm ²	1.6mm
12	3.3mm ²	2.0mm
10	5.2mm ²	2.5mm
8	8.3mm ²	3.2mm
6	13mm ²	4.1mm
4	20mm ²	5.1mm
2	33mm ²	6.5mm

5 Core Cable extensions from Lumi-Hub to Light

Supply Voltage	Total Cable Distance from hub to light	Part Number
12V DC / 24V DC	6m (Light cable plus 1 extension cable)	24-0121

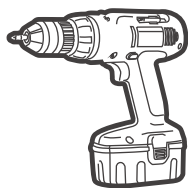
3 Core Cable extensions from Lumi-Hub to Lumi-Hub or Lumi Hub to EOS Controller

Length	Part Number
1m	24-0077
5m	24-0078
15m	24-0099

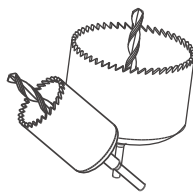
Tools Required



5mm Allen Wrench



Drill/Driver



Hole-saw



Marine Sealant
(Use only 3M 4200)

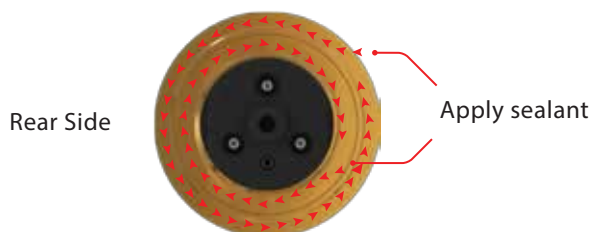


Rags for clean-up

1. Measure the position of the lights on a flat part of the hull. Mark carefully, and double-check for internal obstacles.
2. Check the required hole size against the table below. Drill a perpendicular hole through the hull using an appropriate cutter for the hull material.

Model	Hole Size	Hole Size W/Delrin Sleeve
TIX 402	57mm (2.25")	63mm (2.4375")

3. The exposed inner hull surface must be properly sealed to prevent water intrusion into the hull before the Thru-Hull is secured in place.
4. Before inserting the Thru-Hull light ensure that the hull surface is free from dirt and grease and remove any existing anti-foul from the hull surface.



Note: Do not use an alcohol-based solvent as this may have an adverse effect on the sealant

5. Using an approved adhesive (3M 4200 Marine (recommended) or similar), apply liberally a continuous bead of sealant around the entire circumference of the sealant groove, on the base of the stem and on the shaft of the Thru-Hull.
6. Feed the connector and cable through the hole in the hull avoiding any strain on the cable. Gently insert the stem of the Thru-Hull light assembly through the hole in the hull.
7. Apply even pressure with a slight circular motion until the Thru-Hull is flush with the hull surface. **Ensure the light is fitted with the light serial number at the top centre (see page 3).**
8. From inside the vessel, feed the supplied washer down the shaft of the Thru-Hull fitting. Screw the locking nut in place and tighten the retaining bolts so that they are hand tight (less than 1Nm - 0.7 ft lbs) - **Do not tighten fully at this stage, excess pressure will push all of the sealant out.**
9. Remove excess sealant that is squeezed from behind the light with a rag.
10. Allow the sealant to cure according to the sealant manufacturer's instructions. Once fully cured, using a 5mm Allen wrench, re-tighten each retaining bolt (force less than 3Nm - 2.2 ft lbs). **Care should be taken not to exceed this force as damage to the light module or hull of the vessel may occur.**
11. Attach the vessel's bonding protection to the bonding bolt on the locking ring.

1. Select a site for the installation of the EOS Lumi-Hub. This should be within reach of the cables of the lights that will be attached to the hub. The hub should be in a dry, well ventilated area. The hub should NOT be mounted in areas prone to flooding or excess heat.
2. The hub should be mounted to a flat surface, with room for access to the fuse panel and connectors.
3. Mount the Hub as close to the battery source as possible. Avoid extending the power cable as this can cause a voltage drop. If the power cable needs to be extended, consult tables on page 6.



4. Remove the clear fuse panel and insert the fuses, as per the fuse table below. Once the fuses are in place, replace the fuse panel.

Fuse table

Light Type	12V DC	24V DC
TIX402 EOS	4A	3A

5. Connect the power cable to the DC power source. When the EOS Lumi-hub is switched on the 4 green LED's in the fuse panel will light up.
6. The system is plug and play. The diagrams on pages 4 and 5 show the EOS Lumi-hub connections. Refer to the EOS Mini Wifi installation manual for further information on setup.
7. When operating with an EOS Mini Wifi controller ensure the switch terminator and DMX terminator are installed (see page 4 & 5). The system will not function correctly if these terminators are not installed.

**For EOS Mini WiFi Controller Installation and Operation
refer to the controller user manual**

Testing the Lights

The underwater lighting system should always be tested before the boat goes back in the water. Check that each light comes on, and all lights change in sequence as per the system operation section above. See the problem solving guide for advice on resolving any issues.

Once the boat is back in the water, check for any water ingress on the installed lights. Any ingress should be dealt with immediately. The lights should be checked several times over the first 24-hours and periodically after that to ensure installation is satisfactory.

Maintenance and Cleaning

The locking nut and retaining bolts should be inspected on a regular basis to ensure they are kept tight. LUMISHORE recommends general inspection of the light module, driver and cable attachments every month.

LUMISHORE lights require simple cleaning. Lights should be checked often to ensure the light body and lens area are free from sea growth. In the event that your light requires cleaning, we recommend the use of a soft cloth or soft bristled brush. The glass should be kept clean with a plastic scraper or soft brush. Regular cleaning of the lens will ensure that the light module delivers maximum optical output. DO NOT use an abrasive cloth or cleaning agent as permanent damage to the lens may occur.

DO NOT use any abrasive cleaning materials as these may damage the body of the light.

DO NOT use any cleaning fluids that contain solvents, acids or alkalis.

DO NOT clean using pressure washing or sandblasting equipment.

Slight discolouration of body may occur over life. This does not affect performance, and is not subject to warranty.

Due to nature and high build quality it may on rare occasions be possible to see small levels of condensation, this is normal for high power LEDs and will disappear after cooling and does not harm operation in any way.

No chemicals, cleaners, chemical sprays or sandblasting should ever be applied / used on lights — this will negate warranty

To prolong device lifetime and prevent marine growth build up, a good quality anti-fouling system must be used to coat the external body of the device. This should be renewed regularly.

Product Support

If you have questions or comments, please e-mail info@lumishore.com or call USA (941) 405-3302, United Kingdom +44(0)208 144 1694, or France +33(0)493 582 537.

Warranty

LUMISHORE Ltd warrants the Thru-Hull lighting system to be free from defects in workmanship for a period of three years, starting from the date of original purchase. Should your lighting system have a problem during this period, please contact your dealer as soon as you become aware of the defect.

Misuse, abuse, improper installation, neglect, improper shipping, damage caused by disasters (e.g. fire, flood and lightning), installation by unqualified personnel, unauthorized repair or modification will void this warranty. For the avoidance of confusion and doubt, non compliance with all installation, maintenance and operating instructions in this document constitute non conformance with warranty terms.

Full warranty details are available at www.lumishore.com.

Troubleshooting

There is a blue status indicator LED on the back of the light. In normal operation this LED will be continuously on. In the event of the light detecting a problem the status LED will flash - see the table below for details.

LED Status	Meaning	Action to take / Things to check
No LED indicator on Light	No power to light	Check fuse / breaker Check connections Check LED illuminates within Hub
Solid LED	Power On	Light is receiving voltage and operating properly Check the EOS is operating correctly
Flashing 2 times	Low input voltage to Light	Check power connections or battery voltage
Flashing 3 times	Light temp too high	Could happen when light is out of water or next to exhaust
Flashing 4 times	Internal Driver temp too high	Light is mounted too close to an External Heat source
Flashing 7 times	LED array voltage out of range	Contact Lumishore
Flashing 8 times	LED Array Error	Contact Lumishore
Continuous rapid flashing	Internal Driver program corrupt	Reset internal driver by switching off power for 1 minute, and then switching on again Contact LUMISHORE if problem persists

In the event of an issue, record the serial number(s) of the light(s) and contact your local dealer.



If a light does not switch on, or function normally, it should be disconnected from the power source

Thank you!
For purchasing LUMISHORE lights